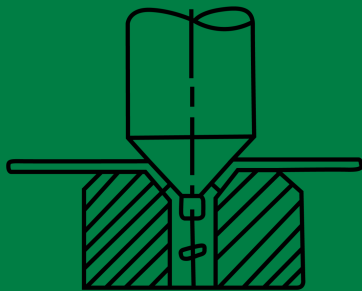
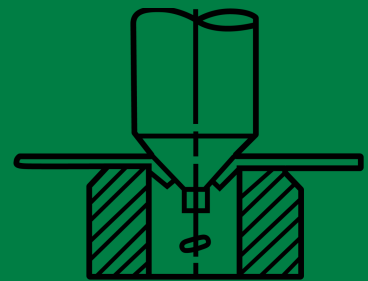


# COUNTERSINKING

**COMMONLY USE FOR HOLES THAT NEED TO ACCEPT A FLAT HEAD SCREW OR FASTENER**

## STYLE 1

Countersinking Punches with standard open Die Buttons as illustrated to the right are used in "A" or "B" series units for countersinking up to 10 gage mild steel to accept flat head screws. Die Buttons have 1/32" radius instead of cutting edge. "A" series units with adjustable feed opening are recommended for easy removal of formed workpiece. The "B" unit feed clearance must be increased for removal of formed workpiece.\*



## STYLE 2

The Die shown at left allows the Punch to bottom the countersink shape into the workpiece at the bottom of stroke. This Die provides a more uniform countersink.\*

## STYLE 3

The machined type of countersink is used in "A" or "B" series standard units for countersinking up to 10 gage material. The Die shown at the right allows the Punch and Die to bottom the countersink shape into the workpiece at the bottom of the stroke.\*

Due to the nature of this style, material will deform and a burr will occur. The amount will vary according to material and specifications.



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