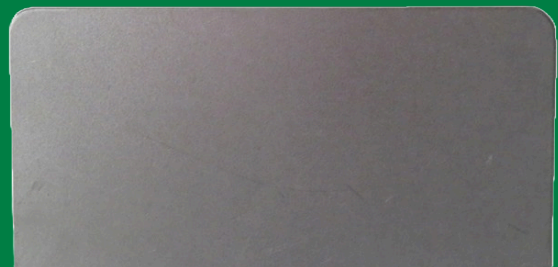


# CORNER RADIUS

**TOOLING IS USED FOR ROUNDING THE CORNERS OF A PART**

The size of the radius is defined by your application. UniPunch routinely provides tooling to fit in standard C-frame units for radii ranging from .093" to 2.500". Larger sizes available upon request.

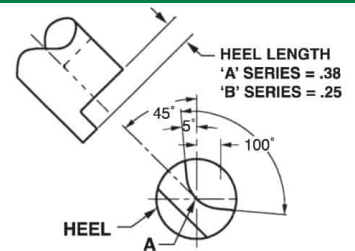
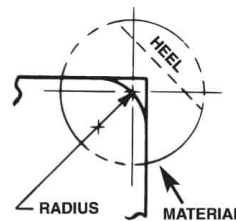
UniPunch offers two methods: tooling for one customer specified radius (as illustrated below) and tooling that allows for 8 standard radii.



To insure proper line-up between the punch and die, the heel of the punch engages in the die prior to the punch cutting the material. The heel can also be used for part gauging.

## 1255 Corner Radius

Specify radius required.  
(shown without heel gauging)



## Required Parameters

A = Radius  
Material Type & Thickness (10 Ga. Max.)

**CONTACT UNIPUNCH TO LEARN MORE ABOUT PUNCHING PARTS FAST**